



**RIX MODEL 4V4BG-11
SPARES LIST
JANUARY 2019 THRU DECEMBER 2019**



Ref	Part Number	Description	Qty/ Assy	Qty/ unit	Cost each	Req'd Spares	8K Req'd Spares	Kit Total Price
	204-4V4	4V4 Spares Kit			\$6,556.18			
	204-4V4-8K	4V4 Spares Kit - 8000 HOURS			\$21,275.00			
		4TH STAGE						
35	XAO15-A5565	Valve Assembly (Incls. Following)		1	\$365.20	1	2	\$365.20
	X15-B2706	Reed Valve	2		\$35.40		4	-
	X123-018-5-90	O-ring	3		\$9.40	4	12	\$37.60
	X15-B3570	Valve Seat	1		\$143.00		2	-
	X17-758	Pin	2		\$8.25		6	-
	X15-A4151	Valve Stop	1		\$77.05		1	-
								-
49	X3-B4151	Piston Rod		1	\$1,256.60			-
								-
55	X18-A2750-5G	Rider Ring, Piston Rod		1	\$36.60	1	4	\$36.60
56	XA508-A5554	Piston Assembly (1/2")		1	\$606.50	1	2	\$606.50
	X18-A2750-3G	Rider Ring	2		\$37.45		4	-
	X63-A5549	Piston Storage Tube	1		\$137.15			-
	X18-C1791-4G	Compression Ring	8		\$21.20		16	-
	X123-011-5-90	O-Ring	8		\$7.25		16	-
	X508-B4152	Piston	1		\$398.50		1	-
	X34-633	Bolt	1		\$13.97		2	-
								-
		Common 3rd & 4th Stage Components						-
32.1	X54P-4P50NSS	Plug, Head, 3rd & 4th		2	\$47.05	2	2	\$94.10
32.2	X123-904-3	O-Ring, head plug, 3rd & 4th, Teflon		2	\$9.50	4	4	\$38.00
								-
								-
		3RD STAGE						-
1	XAO15-A5564	Valve Assembly (Incls. Following)		1	\$599.60	1	2	\$338.25
	X123-024-5	O-Ring	3		\$4.76	4	12	\$19.04
	X17-757	Pin	2		\$4.76		4	-
	X15-B2688	Valve Seat	1		\$179.65		2	-
	X15-B2686	Reed Valve	2		\$35.20		4	-
	X15-A5561	Valve Stop	1		\$93.15		1	-
								-
26	X3-B4149	Piston Rod		1	\$1,195.15			-
								-
24	X18-C1147-8G	Rider Ring, Piston Rod		1	\$67.25	1	8	\$67.25
30	XA8-A3485-8-4	Piston Assembly (1")		1	\$765.33	1	2	\$765.33
	X508-B4229	Piston	1		\$341.55		1	-
	X18-C1147-8G	Rider Ring, Piston Rod	2		\$67.25			-
	X18-C1603-8G	Pressure Breaker Ring	2		\$45.20		4	-
	X123-115-5-90	O-ring	5		\$17.75		10	-
	X18-C1791-8-1G	Compression Ring	5		\$48.25		10	-
	X63-C1148-8-1	Sleeve Tool	1		\$143.35			-
	X34-633	Bolt	1		\$13.97			-



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		2ND STAGE						-
2	XAO15-A5563	Valve Assembly (Incls. Following)		1	\$465.75	1	2	\$465.75
	X123-036-5	O-Ring (same as ref #4)	2		\$4.76			-
	X17-769	Roll Pin	1		\$7.25		4	-
	X15-C1518	Valve Seat	1		\$304.30		1	-
	X15-A3658-1	Reed Valve	2		\$80.90		4	-
4	X123-036-5	O-Ring, cyl to head (same as in ref #2)		1	\$4.76	4	16	\$19.04
6	X18-C1791-16G	Compression Ring (2")		4	\$66.60	4	16	\$266.40
7	X18-B418-10G	Rider Ring		1	\$73.71	1	4	\$73.71
9	XA508-C1888	Piston Rod / Piston		1	\$1,783.70			-
								-
								-
		1ST STAGE						-
36	XA15-A5562	Valve Assembly (Incls. Following)		1	\$1,453.86	1	2	\$1,453.86
	X16-A4235	Gasket, Head	1		\$48.90		2	-
	X15-B2777	Valve Seat	1		\$1,235.43		1	-
	X15-B2778	Reed Valve	2		\$91.50		4	-
	X16-A4236	Gasket, Cylinder	1		\$45.50		2	-
	X15-A4234	Valve Stop	2		\$60.15		1	-
	X20-645	Washer	2		\$26.91		1	-
	X34-634	Screw	4		\$13.46			-
41	X18-C1791-30G	Compression Ring (3.75")		2	\$100.87	2	8	\$201.74
43	X18-C758-11G	Rider Ring		1	\$114.52	1	4	\$114.52
46	XA508-C1887	Piston Rod / Piston		1	\$1,527.25			-
								-
								-
		Gas Packing & Piston Rod Oil Seals						-
12	XA125-A5548	Gas Packing Ring Assembly		4	\$331.20	4	12	\$1,324.80
12.2	X123-024-5	O-ring, Gas Packing Gland, all stgs		4	\$4.76	4	12	\$19.04
51	X123-139-5	O-Ring, 4th stg gas packing box		1	\$11.30	1	4	\$11.30
27	X123-149-5	O-Ring, 2nd/3rd gas packing box		2	\$11.50	2	8	\$23.00
44	X123-160-5	O-Ring, 1st stg gas packing box		1	\$19.65	1	4	\$19.65
14	A125-A7637	Oil Packing Kit (4 sets)		1	\$187.75	1	3	\$67.15
16	123-234-5	O-Ring, oil wiper box		4	\$3.62	4	16	\$14.48
25	123-207-5	O-Ring, slinger		4	\$2.36	4	16	\$9.44
33.2	16-B5716	Gasket, guide cylinder cover		4	\$10.75	4	10	\$43.00
								-
								-
		Misc						-
	88-B4277	Piston Adjustment Tool	1	1	\$250.00		1	-
	45-1007	Assembly Grease, 2 oz (O2 compatible)	1	1	\$153.25	1	2	\$153.25
	45-1004	Assembly Grease, 8 oz (O2 compatible)	1	1	\$402.05			-
	160-303	Light Bulb	6	6	\$7.30			-
	MAN-4V4BG-P03	Manual	1	1	\$66.05			-
	X74-401	Snubber		4	\$69.35			-



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		Piping O-rings						-	
								-	
	X123-904-5			1	\$4.76	1	3	\$4.76	
	X123-019-5	O-Ring, Viton		2	\$7.25	2	6	\$14.50	
	X123-912-5	O-Ring, Viton		1	\$10.50	1	3	\$10.50	
	X123-015-3	O-Ring, Teflon		3	\$32.30	3	9	\$96.90	
	X123-015-5	O-Ring, Viton		6	\$7.25	6	15	\$43.50	
	X123-908-3	O-Ring, Teflon		3	\$8.50	3	9	\$25.50	
	X123-908-5	O-Ring, Viton		4	\$12.05	4	12	\$48.20	
	X123-013-3	O-Ring, Teflon		1	\$7.25	1	3	\$7.25	
	X123-013-5	O-Ring, Viton		3	\$10.20	3	9	\$30.60	
	X123-906-3	O-Ring, Teflon		1	\$7.80	1	3	\$7.80	
	X123-906-5	O-Ring, Viton		3	\$15.05	3	12	\$45.15	
	X123-011-3	O-Ring, Teflon		2	\$12.00	2	8	\$24.00	
	X123-011-5	O-Ring, Viton		3	\$10.10	3	12	\$30.30	
	X123-904-3	O-Ring, Teflon		4	\$9.50	4	22	\$38.00	
	X123-904-5	O-Ring, Viton		3	\$4.76	3	15	\$14.28	
	X123-012-3	O-Ring, Teflon		2	\$9.10	2	8	\$18.20	
	X123-139-5	O-Ring, Viton, heat exchanger		4	\$11.30	4	20	\$45.20	
	X123-139-3	O-Ring, Teflon, heat exchanger		4	\$33.00	4	16	\$132.00	
	Note: except in extreme heat applications, Viton o-rings may be substituted for Teflon								-
								-	
		CRANKCASE						-	
								-	
2	181-720	Bearing, Oil Pump End		1	\$569.95			-	
3.3	181-721	Bearing, Flywheel End		1	\$570.45			-	
4	A7-B4172	Con Rod Assy, incl. bearings		4	\$504.45			-	
4.2	181-722	Needle Bearing		4	\$17.05			-	
4.3	21-403-3	Bearing Shell		2	\$122.80			-	
9	22-154	Shim		1	\$18.05			-	
10	16-56	Gasket, Bearing Plate, Flywheel		3	\$3.62			-	
11	16-57	Gasket, Bearing Plate, Flywheel		3	\$3.62			-	
12	125-37	Lip Seal		1	\$47.75			-	
21	16-53	Gasket, Oil Pan		1	\$12.05			-	
24	81-191	Oil Pump		1	\$380.60			-	
26	16-52	Gasket, Spacer - Crankcase		1	\$14.50			-	
27	16-881	Gasket, Gear Cover		1	\$45.40			-	
38.1	16-B4175	Gasket, Cover Plate		1	\$24.80			-	
46	16-59	Gasket, Top Plate - Crankcase		1	\$7.10			-	
48	16-54	Gasket, Guide Cylinder-Block		2	\$26.45			-	
60	16-55	Gasket, Oil filter		1	\$3.62			-	
62	49-412	Oil Filter Cartridge		1	\$47.10		1	-	
	*A45-127 - not avail.	O2 Crankcase Oil, Quart, Halocarbon			-			-	
	*Halocarbon Oil is no longer available through RIX INDUSTRIES, must purchase from OEM.								
	*OEM: Halocarbon Products Corp. P/N: 200S-36KGBC (40 wt, with Rust Inhibitor)						Total	\$7,284.64	
	*Address: 887 Kinderkamack Road, Riverage, NJ 07661 USA tel: (201) 262-8899 fax: (201) 262-0019								
	*e-mail: www.halocarbon.com								

All pricing in U.S. Dollars, FOB RIX. \$150 minimum. Expedite fee 20% of order with \$100 min. \$50 wire transfer fee.

\$50 export document fee

Prices subject to change without notice.

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