



**RIX 2V3B-4.1 OXYGEN COMPRESSOR  
SPARES LIST  
JANUARY 2019 THRU DECEMBER 2019**



Ref	Part Number	Description	Qty	Kit	KIT	COST	TOTAL
			Req'd	Qty	8000 HRS	Each	COST-kit
	<b>204-2V3 Kit includes shaded items</b>						<b>\$3,758.00</b>
	<b>204-2V3-8K includes shaded items</b>						<b>\$11,540.00</b>
52	X123-904-5-90	O-ring, 3rd head plug / piping	1/2	9	25	\$7.75	\$69.75
2	XA15-A7460-1	Valve Assembly, 3rd (inc 1-3)*	1	1	3	\$428.50	\$428.50
	X15-B2686	1) Reed Valve	2		4	\$35.20	
	X123-024-5-90	2) O-ring	3	9	25	\$6.00	\$54.00
	X17-757	3) Pin	2		4	\$4.76	
4	XA8-A3485-5-9	Piston Assembly, 3rd	1	2	6	\$711.70	\$1,423.40
4.1	X63-C1148-5	Sleeve Tool, 3rd, incl. In item 4				\$134.00	
6	X123-119-5	O-ring, 3rd cylinder	1	3	8	\$8.75	\$26.25
7	XA15-A7799	Valve Assembly, 2nd (inc 1-5)*	1	1	3	\$469.50	\$469.50
	X123-044-5	1) O-ring	1	3	9	\$7.75	\$23.25
	X123-045-5	2) O-ring	1	3	9	\$7.25	\$21.75
	X123-035-5	3) O-ring	1	3	9	\$4.76	\$14.28
	X123-025-5	4) O-ring	1	3	9	\$7.25	\$21.75
	X15-A7792	5) Reed Valve	3		6	\$41.45	\$0.00
10	X18-C1791-11-1G	Compression Ring, 2nd	4	4	12	\$38.05	\$152.20
11	X123-120-5	O-ring, 2nd piston	4	4	12	\$4.23	\$16.92
12	X18-C758-3G	Rider Ring, 2nd	1	1	3	\$42.51	\$42.51
	X63-A10773	Sleeve Tool, 2nd				\$311.05	
17	125-70	Shaft Seal, Piston rod	4	4	12	\$17.15	\$68.60
18	123-036-5	O-ring, wiper box	2	2	6	\$2.36	\$4.72
19	16-A7937	Gasket, top guide cyl	2	2	6	\$4.95	\$9.90
23	X18-C1791-18-1G	Compression Ring, 1st	2	2	6	\$48.60	\$97.20
24	X123-224-5	O-ring, 1st piston	2	2	6	\$26.95	\$53.90
25	X18-C758-6G	Rider Ring, 1st	1	1	6	\$63.15	\$63.15
27	X123-152-5	O-ring, 1st head	1	2	4	\$8.35	\$16.70
28	XA015-A7458	Valve Assembly, 1st (inc 1-6)*	1	1	3	\$528.15	\$528.15
	X17-410	1) Spring Pin	1		3	\$7.45	
	X123-021-5	2) O-ring	1	3	9	\$7.25	\$21.75
	X123-042-5	3) O-ring	1	3	9	\$9.40	\$28.20
	X34-607	4) Screw	2		4	\$11.70	
	X15-A3720	5) Reed Valve, discharge	2		5	\$41.75	
	X15-A3719-1	6) Reed Valve, suction	1		3	\$102.15	
47	X123-906-5	O-ring, piston rod (slinger)	2	4	12	\$15.05	\$60.20
	X123-916-5	O-ring, 1st stg inlet piping	1	3	6	\$7.25	\$21.75
	X123-910-5	O-ring, 1st stg disch piping	1	3	6	\$7.25	\$21.75
	X123-906-5	O-ring, piping	4	12	20	\$15.05	\$180.60
	X77-193	Filter element	1	1	3	\$50.95	\$50.95
	45-1007	O2 Compatible Grease, 2 oz	1	1	2	\$153.25	\$153.25
	16-B7037 (was 16-79)	Gasket, guide cyl/crankcase	2	2	4	\$7.45	\$14.90
	16-B7036	Gasket, bearing cover	1	1	3	\$15.89	\$15.89
	21-5854, S/N 10254 and up	Sleeve Bearings	2			\$118.82	
	21-10, S/N's prior to 10254	Sleeve Bearings - Obsolete**	2				
	A7-C2762	Con Rod Assy - .812" pin bore	2			\$865.78	
	A7-B8156	Con Rod Assy - 1" pin bore	2			\$1,556.81	
	17-A7932	Piston Pin, .812"	2			\$145.00	
	17-A9149	Piston Pin, 1"	2			\$505.30	
	8-C2448	Guide Piston, .812" pin bore	2			\$552.69	
	8-C3015	Guide Piston, 1" pin bore	2			\$621.00	
		<b>Misc. Items</b>					
	X76-713-40	Pressure Switch set @ 40 psi	1			\$1,698.75	
	X76-714-2500	Pressure Switch set @ 2500 psi	1			\$469.70	
15	X116-A8005	Back Pressure Regulator	1			\$769.10	
21	X615-53	Check Valve	1			\$152.90	
	MAN-2V3	Manual	1			\$36.25	
							<b>\$4,175.62</b>

\*Refer to manual for complete breakdown of valve components

\*\*Replace with new connecting rod assy #A7-C2762 (includes bearings both ends and oil slinger), or replace with A7-B8156, but guide piston and piston pin must be changed also.

All pricing in U.S. Dollars, FOB RIX. \$150 minimum. Expedite fee 20% with a \$100 min. \$50 wire transfer fee.  
\$50 export document fee

Prices subject to change without notice.

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**Phone 707-747-5900, ext 277 Fax 707-748-0398**