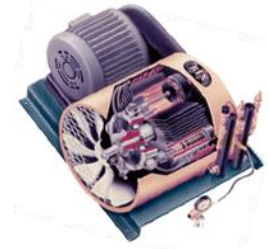




**RIX SA-6 AIR COMPRESSOR
SPARES LIST
JANUARY 2019 thru DECEMBER 2019**



Ref	Part Number	Description	Qty Req'd	Kit Qty	COST Each	QTY ordered	TOTAL COST
	204-SA6	Maintenance Kit includes shaded items			\$1,223.85		\$0.00
		3RD STAGE					
-55	A8-A3309-1	PISTON ASSEMBLY (Incls. A-F)	1	1	\$487.80	1	\$487.80
	8-B2116	A. PISTON	1		\$194.75		-
	18-B2117-3P	B. RIDER RING	2		\$13.90		-
	18-C1791-4.5P	C. COMPRESSION RING	4		\$16.70		-
	123-012-5	D. O-RING	4		\$2.36		-
	18-C1603-4.5P	E. PRESSURE BREAKER RING	2		\$12.30		-
	31-A3310	F. PISTON STORAGE TUBE	1		\$76.05		-
-56	18-B2117-3P	RIDER RING, PISTON FOLLOWER	1	1	\$13.90	1	\$13.90
	A3-B4103	PISTON ROD ASSY (Includes Ball & Follower)	1		\$78.00		-
-58	1-A3312	CYLINDER	1		\$526.60		-
-75	15-A4151	VALVE STOP	1		\$52.00		-
-76	15-B2706	REED VALVE, Inlet & Discharge (Inlet only in SA-6)	2	2	\$17.70	2	\$35.40
OBSOLETE	15-B2753-1	REED VALVE, Discharge (SA-6 ONLY)	1		-		-
OBSOLETE	15-B2707	VALVE SEAT (SA-6 ONLY)	1		-		-
-78	15-B3570	VALVE SEAT (SA-6A/B)	1		\$123.00		-
-81	2-B4290	HEAD* (SA-6A/B), Stainless Steel	1		\$210.50		-
-81	A2-B4290	HEAD ASSEMBLY (no fittings)	1		\$400.60		-
-86	123-018-5-90	O-RING, HEAD, Viton, 90 durometer	3	7	\$2.36	7	\$16.52
-92	54P-6CBUSS	FITTING, Inlet 3rd Stage Head (& 2nd Separator), S/S			\$40.65		-
-94	54P-4FBUSS	FITTING, Discharge 3rd Stage Head, S/S			\$18.10		-
*SA-6A/B head has a removable plug in the center. If replacing old style head, new head assy required. See page 4 for model identification.							
		Common 2nd & 3rd stage Components					
-69	17-758	PIN, Valve (2 per stage)	4	4	\$2.36	4	\$9.44
-71	54P-4P50NSS	HEAD PLUG (SA-6A/B)	2		\$10.75		-
		Do not assemble with dry threads					
		If leaking replace o-ring, do not over-tighten					
-71A	123-904-5-90	O-RING, HEAD PLUG (SA-6A/B) Viton, 90 durometer	2	3	\$2.36	3	\$7.08
-71A	123-904-3	Alt 3rd stg O-ring, Teflon, Hi temp, over 3500 psi	2	2	\$6.05	2	\$12.10
		(Heat to expand or use tapered rod to expand Teflon o-ring before installation onto plug)					
		2ND STAGE					
-61	1-A3300-2	CYLINDER	1		\$271.70		-
-62	8-A3313	PISTON	1		\$91.05		-
-63	18-B2117-2B	RIDER RING	1	1	\$24.20	1	\$24.20
-64	123-210-5	O-RING, Rider Expander, Viton	1	1	\$3.62	1	\$3.62
-65	18-C1791-10B	PISTON RING	1	1	\$24.80	1	\$24.80
-66	123-313-5	O-RING, Piston Ring Expander, Viton	1	1	\$3.62	1	\$3.62



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Ref	Part Number	Description	Qty	Kit	COST	QTY	TOTAL
			Req'd	Qty	Each	ordered	COST
-67	123-028-5	O-RING, HEAD, Viton	3	7	\$2.36	7	\$16.52
-68	15-B2713	REED VALVE, Inlet & Discharge (Inlet only SA-6)	2	2	\$26.40	2	\$52.80
obsolete	15-B2753	REED VALVE, DISCH* (SA-6) – convert to head assembly (ref –73)					-
-72	15-A4193-2	VALVE STOP, Stainless	1		\$54.65		-
-73	2-B4359-2	HEAD* (SA-6A/B), Stainless Steel	1		\$320.00		-
-73	A2-B4359-2	HEAD ASSEMBLY, Stainless	1		\$550.00		-
-74	15-B3569	VALVE SEAT (SA-6A/B)	1		\$207.45		-
obsolete	15-B2712	VALVE SEAT* (SA-6) – convert to head assembly (ref –73)					-
-87	54P-8VBTXSS	FITTING, Suction 2nd Stage Head & Discharge 1st, Stainless	1		\$98.95		-
-88	54P-6FBUSS	FITTING, Outlet 2nd Stage Head & Separator, Stainless	1		\$24.90		-
-105	3-A3896-2	PISTON ROD	1		\$72.65		-
*Replacement for original SA-6 head. Purchase head assembly if replacing SA-6 head. See page 4 for model identification.							
1ST STAGE							
-34	2-B2783	HEAD			\$390.00		-
	A2-B2783	HEAD ASSY (gasket & fasteners included)			\$583.30		-
-35	15-A3718	VALVE SEAT	1		\$140.30		-
-36	15-A3719	VALVE, INLET	1	1	\$60.75	1	\$60.75
-37	34-607	CAP SCREW, VALVE	2		\$2.36		-
-38	15-A3720	VALVE, DISCHARGE	1	1	\$11.70	1	\$11.70
-39	16-A3717-1	GASKET, HEAD (torque 15-17 ft-lbs.)	1	2	\$15.95	2	\$31.90
-40	123-042-5	O-RING, HEAD - Viton	1	2	\$3.62	2	\$7.24
-41	15-A3946	PLATE, VALVE BACKING	1		\$15.35		-
-42	17-410	SPRING PIN	1	1	\$2.36	1	\$2.36
-43	18-C1791-24B	PISTON RING	1	1	\$55.85	1	\$55.85
-44	123-230-5	O-RING, EXPANDER - Viton	1	1	\$3.62	1	\$3.62
-45	18-B2117-1B	RIDER RING	1	1	\$45.55	1	\$45.55
	A8-B2118	PISTON / ROD ASSY	1		\$408.70		-
-48	1-A3300-1	CYLINDER	1		\$274.95		-
MISC PUMP PARTS							
-9	42-11506	COOLING FAN - 6 blade (replaces all other fans)	1		\$16.50		-
-12	135-A4218-5	FAN WASHERS - PLATES (to convert from obsolete fan)	2		\$42.45		-
-13	44-B2113	COUNTERWEIGHT	1		\$130.50		-
-20	181-304	BEARING, THRUST	2		\$8.80		-
-21	181-305	BEARING, WOBBLE	1		\$112.35		-
-22	181-A4124	BEARING, MAIN	2		\$75.00		-
-26	148-C1374	COOLING SHROUD	1		\$429.85		-
-30	24-506	WASHER, SPRING-WAVE	1		\$3.62		-
-49	53-4103	NUT, ROD, All Stages, 3/8-24	5		\$2.36		-
	7-A4359	END BEARING, CON ROD (All Stages)	3		\$403.60		-
Assembly required, or assembled as follows:							
-51	A7-A3302-1	END BEARING, WITH ROD ADAPTOR, 1st/2nd	2		\$665.35		-
-60	A7-A3302-2	END BEARING, WITH ROD ADAPTOR, 3rd Stg.	1		\$679.50		-
-52	317-A3306	GUIDE PIN, END BEARING (All Stages)	6	6	\$9.25	6	\$55.50



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Ref	Part Number	Description	Qty	Kit	COST	QTY	TOTAL
			Req'd	Qty	Each	ordered	COST
-53	34-A3307	ROD END BOLT	3		\$56.15		-
-54	20-A3308	WASHER, ROD END	3		\$11.15		-
-102	40-A3322	THRUST RIDER	2		\$305.00		-
-122	84-100	GROMMET, SHROUD	2		\$2.36		-
		MOISTURE SEPARATORS, TABLE 7-2					
-	A208-A7114-5	SEPARATOR ASSY, 2ND STAGE (No fittings)			\$834.65		-
-	A208-A7114-3	SEPARATOR ASSY, 3RD STAGE (No fittings)			\$643.50		-
-6	715-62	DRAIN VALVE (soft seat)	2		\$46.25		-
-4	77-27	FILTER TUBE	2		\$21.45		-
-2	123-912-5	O-RING	2		\$2.36		-
		RELIEF VALVES					
	515-907-1	RELIEF VALVE, 3RD STG. set @ 3600 PSI	1		\$247.80		-
	515-907-2	RELIEF VALVE, 3RD STG. set @ 4000 PSI	1		\$213.15		-
	515-907-4	RELIEF VALVE, 3RD STG. set @ 4500 PSI	1		\$213.15		-
	515-907-3	RELIEF VALVE, 3RD STG. set @ 5000 PSI	1		\$213.15		-
-8	515-269	RELIEF VALVE, 2ND STG. set @ 1000 PSI	1		\$287.15		-
-108	515-11388	RELIEF VALVE, 1ST STG - set @ 150 PSI	1		\$80.95		-
		Note: Separator on left side is 3rd stage, separator on right is 2nd stage 1st stage relief valve is mounted to 1st stage cylinder head					
		COOLING COILS					
-112	55-D2106	TUBING COIL - 1/2 O.D., 1ST STAGE	1		\$115.05		-
-113	55-D2106-1	TUBING COIL - 3/8 O.D., 2ND STAGE	1		\$178.25		-
-114	55-D2106-2	TUBE, RETURN - 3/8 O.D., 2ND STAGE RETURN	1		\$61.05		-
-115	55-D2106-3	TUBING COIL - 1/4 O.D., 3RD STAGE	1		\$88.10		-
		MISCELLANEOUS ITEMS					
	A88-A8275	TOOL - MAIN & WOBBLE Bearing Removal			\$544.25		-
	***A45-110	RIX GREASE (for connecting rods)	1		\$43.75		-
	81-160	Grease Gun	1		\$78.50		-
	45-1007	O-RING LUBE (Krytox, 2 oz)	1	1	\$153.25	1	\$153.25
	A77-623	INLET FILTER	1	1	\$224.30	1	\$224.30
	41-BX42-1	V-BELT	1		\$32.85		-
	41-3VX425-1	V-BELT (DUAL BELT DRIVE)	2		\$29.35		-
	204-799	DUAL BELT CONVERSION KIT, ELECTRIC DRIVE			\$330.90		-
	204-800	DUAL BELT KIT, GAS ENGINE (belts & sheave included)			\$334.30		-
	A116-432	BACK PRESSURE REGULATOR	1		\$239.35		-
	204-7	BPR repair kit (includes poppet, ball, seat & o-rings)			\$49.55		-
	60-295	PRESSURE GAUGE, 6000 PSI scale	1		\$142.05		-
	76-191	PRESSURE SWITCH (Adjustable to 4500 PSI)	1		\$756.25		-
	615-52	CHECK VALVE			\$77.60		-



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Ref	Part Number	Description	Qty	Kit	COST	QTY	TOTAL
			Req'd	Qty	Each	ordered	COST
	A73-433-3	3 FT, 5,000 PSI FLEX HOSE			\$92.15		-
	A73-433-5	5 FT, 5,000 PSI FLEX HOSE			\$102.30		-
	A73-433-10	10 FT, 5,000 PSI FLEX HOSE			\$219.70		-
	54P-44FTXSS	MALE CONNECTOR (HP flex hose to 1/4" FNPT) Stainless			\$12.75		-
	54P-1/4FFSS	NIPPLE, 1/4", 1.5" Long, Stainless			\$16.15		-
	A554-539	SCBA ADAPTOR, 3300 PSI (with tee & bleed valve)			\$156.35		-
	554-538-1	SCBA NIPPLE TIP (3300 PSI ADAPTER)			\$13.65		-
	A554-541	SCUBA YOKE (with 1/4" pipe nipple)			\$273.50		-
	A307-14	FUEL PUMP for SA-6G Wisconsin Engine, with installation kit			\$180.50		-
	MAN-SA6B	SA-6B service manual			\$73.00		-
	MAN-SA6A	OBSOLETE, REPLACED BY SA-6B MANUAL					-
	MAN-SA6	OBSOLETE, REPLACED BY SA-6B MANUAL					-
		AIR PURIFICATION CARTRIDGES					
	207-50	3 LB. (33" Long, 2 o-rings on nipple) Plastic housing			\$160.25		-
	207-50-B	3 LB. (33" Long, 2 o-rings on nipple) Metal housing			\$316.90		-
	207-40	3 LB. (33" Long, 1 o-ring, inverted nipple) Plastic housing			\$128.85		-
	207-48	1 LB (16" Long, 2 o-rings on nipple) Plastic housing			\$115.25		-
	554-553	Dryer adapter fitting, converts '207-50' housing to use 207-40 cartridge			\$25.13		-
	A357-3	ELEMENT KIT, VISUAL INDICATOR (H2O only)			\$22.85		-
	OP-1R	Dryer package (1 lb cartridge)			\$3,730.20		
	OP-3R	Dryer package (3 lb cartridge)			\$4,650.00		
	OP-3R2	Dryer package (3 lb cartridge, 2 fill hoses)			\$5,000.00		
		(Fill adapters must be ordered seprately)					
						Total	\$1,359.82
		***Grease every 25 hours minimum or every three months. This is a special lubricant required for sustained high pressure load. Use no substitute.					
		Compressor model numbers are determined as follows:					
		S/N's up to 6858 = SA-6					
		6859 to 7899 = SA-6A (new design 2nd & 3rd stage heads with removable plug, 3rd stage piston rod 1st & 2nd stage stainless steel cooling coils)					
		7900 and later = SA-6B (dual V-belt drive and 8 blade cooling fan)					
		Prices subject to change without notice					
		All pricing in U.S. Dollars, FOB RIX. \$150 minimum. Expedite fee 20% of order with \$100 min., \$50 wire transfer fee. \$50 export document fee.					
		Phone 707-747-5900, ext 277 Fax 707-748-0398					
		Note: Under no circumstance should this compressor be used for compressing oxygen or oxygen enriched air or gases.					