



# RIX INDUSTRIES

## QUALITY PROCEDURE

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### QC Terms and Conditions

1. **MEASURING AND TEST EQUIPMENT:** The Seller shall provide and maintain gauges and other measuring and testing devices to assure that supplies conform to the technical requirements. In order to assure continued accuracy, these devices shall be calibrated at established intervals against certified standards, which have known valid relationship to national standards. Calibration of inspection equipment shall be documented. When a quality system requirement is specified, the calibration system shall comply with the requirements of ANSI Z540-1.
2. **MATERIAL CERTIFICATION AND TEST REPORTS REQUIRED:** Material Certificates complete with Chemical Test Reports, as appropriate, are required with each delivery for Seller-supplied material. An example of an acceptable certificate is available from RIX QC Department.
3. **CERTIFICATE OF CONFORMANCE (RIX SUPPLIED MATERIALS) IS REQUIRED:** Seller must certify that parts produced from this order are fabricated from material supplied by RIX and meet all the P.O. requirements. Certification must accompany each shipment. An example of an acceptable certificate is available from RIX QC Department.
4. **INSPECTION RECORDS REQUIRED.** Records of inspections performed are required with each delivery. Records shall at a minimum contain the nature and number of observations, quantity inspected and quantity rejected.
5. **WELDING AND ALLIED PROCESSES:** Shall be in accordance with the requirements Standards S9074-AQ-GIB-010/248 and S9074-AR-GIB-010/278. Unless otherwise specified in the contract or order the vendor shall maintain a system meeting the requirements of the specifications in effect on the date of the order. Welding, Brazing, and Allied Process procedures to be used must be submitted for approval of RIX prior to commencement of work on this order. Previously approved procedures need not be re-submitted unless specified in the order.
6. **THREADED PARTS:** Shall be in accordance with Handbook H-28. Use of studs shall be avoided unless specifically approved by RIX Engineering.
7. **FIRST ARTICLE TESTING/INSPECTION:** First Article Inspection is required prior to production. Contact RIX Inspection Department for inspection
8. **RIX SOURCE INSPECTION IS REQUIRED:** RIX will inspect parts at your facility prior to shipment. You are required to notify RIX Quality Control Department 15 days prior to shipment from your facility to schedule this inspection. Waiver of on site inspection is at the discretion of RIX QA Department.
9. **GOVERNMENT SOURCE INSPECTION IS REQUIRED:** Upon receipt of this order, promptly furnish a copy to the Government Representative who normally services your plant or, if none, to the nearest (DCMAO) Defense Logistics Management Area Organization office. In the event the representative or office cannot be located, contact RIX' Purchasing Agent, or QA Department immediately.